

IN THE CLAIMS

Please amend the claims as follows.

1. (Canceled)

2. (Canceled)

3. (Currently Amended) A core, which employs unit blocks made of soft magnetic metal powders and which has excellent high-current DC bias characteristics, comprising:

the unit blocks for the core, which are produced using one or more powders selected from the group consisting of ~~sendust powder~~, High Flux powder, MPP powder, and silicon steel powder, produced by a spray process, and which each have a length of 3 - 10 cm, a width of 1 - 5 cm, and a height of 1 - 5 cm, wherein the powders are ~~compacted by insulation coating~~ insulated and coated and then compacted and/or at a pressure of 10 tons/cm²-18 tons/cm² and heat treated at 600°C-800°C for 1-2 hours in an inert gas.

wherein the unit blocks are attached to each other using a heat and fire resistant epoxy or polyurethane adhesive to form a single-phase reactor or a three- phase reactor.

4. (Withdrawn) A method of producing a core, which employs unit blocks made of soft magnetic metal powders and which has excellent high current DC bias characteristics, comprising:

mixing one or more, each having an average particle size of 175 μm or less, selected from the group consisting of sendust powder, High Flux powder, MPP powder, and silicon steel powder, with a solid lubricant;

compacting a powder mixture at a pressure of 10 - 18 tons per unit area so that each of the unit blocks is 3 - 10 cm long, 1 - 5 cm wide, and 1 - 5 cm high;

heat-treating the compacted mixture at 600 - 800°C for 1 - 2 hours in an inert gas atmosphere to form the unit blocks each having a length of 3 - 10 cm, a width of 1 - 5 cm, and a height of 1 - 5 cm; and

attaching the unit blocks to each other using a heat and fire resistant epoxy or polyurethane adhesive to form the core.

5. (New) The core of claim 3, wherein each of the unit blocks has a hexahedral shape.

6. (New) The core of claim 3, wherein each of the unit blocks has a residual stress removed.

7. (New) The core of claim 3, further comprising
a bracket on the unit blocks to endure vibration and impact.